


NO.	Bushing	L
1	DT10Ni250	215
2	DT10Ni250 DT20Ni250	265
3	DT20Ni250 DT30Ni250	340
4	DT30Ni250	440
5	DT33/250/990	480
6	DT33/250/1260	495
7	DT33/250/1320	530

*: عملیات رزوه زنی بعد از جوشکاری فلانش به لوله و به طور همزمان انجام شود.
Semifinished (part1): Forging
Uncertain tolerances according to DIN ISO 2768-m

with protection relay
without protection relay

1	1	6	Flat washer	ND 0J 06 009			
-	1	5	Fastening cap	St.37			
		-	DIN 1691(DIN EN 1561)				
1	1	4	Oil level sight glass	TUN 900101			
		-					
1	1	3	Socket	ND 0B 03 018			
		-					
1	1	2	Pipe	St.33		ø48.3x3.25xL - (1,1/2")	
		-	DIN 2440				
1	1	1	Flange	St.37-2		ø65*ø44*30	
		-					

Qt.	Item No. Index	Description		Identity No.	Material Standard	Dimension	Mass. Kg
Index	Mod.No.	Date	Modifications		Signature	Title: Filling Pipe (R 1,1/2") (for oil sight glass with protection relay or just oil sight glass installing) Ordered by:	
Tolerance:		Group:		Applied by: Z.Asjadi	Drawing Identification: I T R I - - R 1 1		
Scale: --				Check by: A.Karamzadeh	Drawing No.: N D 0 B 0 3 - 0 1 7 -		
 شرکت ترانسفورماتور توزیع زنگان ZANGAN DISTRIBUTION TRANSFORMER CO.				Approved by: F.Joulaei	Date: 1399/06/16	Page.Count No.: 1	Page No.: 1-



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